

RTV 5242

SAFETY DATA SHEET

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2015/830

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: RTV 5242

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Silicone Elastomer

Uses advised against: Not known.

1.3 Details of the supplier of the safety data sheet

Manufacturer/Importer/Distributor Information : Momentive Performance Materials GmbH
Chempark Leverkusen Gebaeude V7
DE - 51368 Leverkusen
Germany

Contact person : MomentiveEMEA.productsteward@momentive.com

Telephone : General information
00800.4321.1000 (Customer Service Centre)

1.4

Emergency telephone number : Europe, Israel & All other: +44 (0) 1235239670; Middle East: +44 (0) 1235239671

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

The product has not been classified as hazardous according to the legislation in force.

Classification according to Regulation (EC) No 1272/2008 as amended.

Not classified

Supplemental label information

Additional Information: EUH210: Safety data sheet available on request.
No data available.

2.3 Other hazards No data available.

SECTION 3: Composition/information on ingredients

Chemical nature: Mixture of polydimethylsiloxanes, fillers and cross-linkers.

3.2 Mixtures

General information: No data available.

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Chemical name	Concentration	CAS-No.	EC No.	REACH Registration No.	M-Factor:	Notes
Decamethylcyclopentasiloxane	0,1 - <1%	541-02-6	208-764-9	01-2119511367-43-0002	No data available.	vPvB
Dodecamethylcyclohexasiloxane	0,1 - <1%	540-97-6	208-762-8	01-2119517435-42-0001	No data available.	vPvB
Octamethylcyclotetrasiloxane	0,1 - <1%	556-67-2	209-136-7	01-2119529238-36-0001	No data available.	PBT, vPvB

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

This substance has workplace exposure limit(s).

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

Classification

Chemical name	Classification	Notes
Decamethylcyclopentasiloxane	No data available.	
Dodecamethylcyclohexasiloxane	No data available.	
Octamethylcyclotetrasiloxane	Flam. Liq.: 3: H226; Repr.: 2: H361f; Aquatic Chronic: 2: H411;	No data available.

CLP: Regulation No. 1272/2008.

SECTION 4: First aid measures

4.1 Description of first aid measures

Inhalation: Move into fresh air and keep at rest.

Eye contact: Rinse the eye with water immediately. If eye irritation persists: Get medical advice/attention.

Skin Contact: After contact with skin, remove product mechanically. Wash area with soap and water. Get medical attention.

Ingestion: Rinse mouth. Do NOT induce vomiting. Consult a physician for specific advice.

4.2 Most important symptoms and effects, both acute and delayed: No data available.

4.3 Indication of any immediate medical attention and special treatment needed

Hazards: No data available.

Treatment: No data available.

SECTION 5: Firefighting measures

General Fire Hazards: Use standard firefighting procedures and consider the hazards of other involved materials. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply.

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- 5.1 Extinguishing media**
Suitable extinguishing media: All standard extinguishing agents are suitable.
- Unsuitable extinguishing media:** Avoid water in straight hose stream; will scatter and spread fire.
- 5.2 Special hazards arising from the substance or mixture:** No data available.
- 5.3 Advice for firefighters**
Special fire fighting procedures: Move container from fire area if it can be done without risk. Cool fire-endangered containers with water.

SECTION 6: Accidental release measures

- 6.1 Personal precautions, protective equipment and emergency procedures:** Provide adequate ventilation. Use personal protective equipment.
- 6.2 Environmental Precautions:** Do not allow runoff to sewer, waterway or ground.
- 6.3 Methods and material for containment and cleaning up:** Use mechanical handling equipment. Shovel up and place in a container for salvage or disposal.
- 6.4 Reference to other sections:** No data available.

SECTION 7: Handling and storage:

- 7.1 Precautions for safe handling:** Methanol is formed during processing. Wear appropriate personal protective equipment.
- Storage conditions:** Keep away from heat, sparks and open flame. Keep container tightly closed in a cool, well-ventilated place.
- 7.2 Conditions for safe storage, including any incompatibilities:** Keep container tightly closed in a cool, well-ventilated place.
- Storage Stability:** Material is stable under normal conditions.
- 7.3 Specific end use(s):** No data available.

SECTION 8: Exposure controls/personal protection

8.1 Control Parameters
Occupational Exposure Limits

Chemical name	Type	Exposure Limit Values	Source
CALCIUM CARBONATE - Inhalable dust.	TWA	10 mg/m3	UK. EH40 Workplace Exposure Limits (WELs) (12 2011)
CALCIUM CARBONATE - Respirable dust.	TWA	4 mg/m3	UK. EH40 Workplace Exposure Limits (WELs) (12 2011)
CALCIUM CARBONATE - Respirable.	TWA	4 mg/m3	UK. EH40 Workplace Exposure Limits (WELs) (12 2011)
CALCIUM CARBONATE - Inhalable	TWA	10 mg/m3	UK. EH40 Workplace Exposure Limits (WELs) (12 2011)

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Biological Limit Values

None.

8.2 Exposure controls

Appropriate Engineering Controls: No data available.

Individual protection measures, such as personal protective equipment

General information: Wear suitable gloves and eye/face protection.

Eye/face protection: Safety glasses with side-shields conforming to EN166

Skin protection

Hand Protection: Advice: There is no risk to health due to contact with the chemical. Use hand protection to prevent mechanically injuries.

Other: Chemical resistant clothing Wear rubber boots.

Respiratory Protection: In case of inadequate ventilation use suitable respirator.

Hygiene measures: Provide adequate ventilation. Observe good industrial hygiene practices. Avoid contact with eyes, skin, and clothing. Wash hands after handling. When using do not eat, drink or smoke.

Environmental exposure controls: No data available.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state:	solid
Form:	Paste
Color:	White
Odor:	Sweet
Odor Threshold:	No data available.
pH:	No data available.
Melting Point:	No data available.
Boiling Point:	No data available.
Flash Point:	> 93,3 °C (estimated)
Evaporation Rate:	No data available.
Flammability (solid, gas):	No data available.
Flammability Limit - Upper (%):	No data available.
Flammability Limit - Lower (%):	No data available.
Vapor pressure:	Not applicable
Vapor density (air=1):	No data available.
Density:	ca. 1,5 g/cm ³
Relative density:	No data available.
Solubility(ies)	
Solubility in Water:	Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water) Log Pow:	No data available.

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Autoignition Temperature:	No data available.
Decomposition Temperature:	No decomposition if stored and applied as directed.
SADT:	No data available.
Viscosity, dynamic:	No data available.
Viscosity, kinematic:	> 20,5 mm ² /s (40 °C)
Explosive properties:	No data available.
Oxidizing properties:	No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity:	Reacts with water liberating small amounts of methanol.
10.2 Chemical Stability:	Material is stable under normal conditions.
10.3 Possibility of hazardous reactions:	Under normal conditions of storage and use, hazardous polymerization will not occur.
10.4 Conditions to avoid:	Keep away from moisture. Keep away from heat, sparks and open flame.
10.5 Incompatible Materials:	Strong Acids, Strong Bases
10.6 Hazardous Decomposition Products:	Carbon oxides Oxides of silicon. Measurements at temperatures above 150°C in presence of air (oxygen) have shown that small amounts of formaldehyde are formed due to oxidative degradation.

SECTION 11: Toxicological information

General information: Our Experience shows that our Silicone Elastomer products can be handled without risk to health if used properly and if the usual precautions for industrial hygiene are observed.

Information on likely routes of exposure

Inhalation:	No data available.
Ingestion:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.

11.1 Information on toxicological effects

Acute toxicity

Oral

Product:	Not classified for acute toxicity based on available data.
Specified substance(s)	
Decamethylcyclopentasiloxane	No data available.
Dodecamethylcyclohexasiloxane	LD 50 (Rat): 2.000 mg/kg
Octamethylcyclotetrasiloxane	LD 50 (Rat): 4.800 mg/kg

Dermal

Product:	Not classified for acute toxicity based on available data.
Specified substance(s)	
Decamethylcyclopentasiloxane	LD 50 (Rabbit): > 2.000 mg/kg

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siloxane
 Dodecamethylcyclohexasiloxane LD 50 (Rat): 2.000 mg/kg
 Octamethylcyclotetrasiloxane LD 50 (Rat): > 2.400 mg/kg

Inhalation

Product: Not classified for acute toxicity based on available data.

Specified substance(s)

Decamethylcyclopentasiloxane LC50 (Rat, 4 h): 8,67 mg/l
 Dodecamethylcyclohexasiloxane No data available.
 Octamethylcyclotetrasiloxane LC50 (Rat, 4 h): 36 mg/l

Repeated dose toxicity

Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane NOAEL (Rat(male and female), Oral, 90 d): 1.000 mg/kg
 NOAEL (Rat(male and female), Dermal, 28 d): 1.600 mg/kg
 NOAEC (Rat(male and female), Inhalation - vapor, 2 y): 160 ppm
 Dodecamethylcyclohexasiloxane NOAEL (Rat(male and female), Oral): 1.000 mg/kg
 Octamethylcyclotetrasiloxane NOAEL (Rat(male and female), Inhalation - vapor(vapour)): 150 mg/kg
 NOAEL (Rabbit(male and female), Dermal): 950 mg/kg LOAEL (Rabbit(male and female), Dermal): 950 mg/kg

Skin Corrosion/Irritation:

Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane OECD Test Guideline 404 (Rabbit, 72 h): Non irritating
 Dodecamethylcyclohexasiloxane OECD-Guideline 404 (Acute Dermal Irritation/Corrosion) (Rabbit, 72 h): No skin irritation
 Octamethylcyclotetrasiloxane OECD-Guideline 404 (Acute Dermal Irritation/Corrosion) (Rat): No skin irritation

Serious Eye Damage/Eye Irritation:

Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane OECD Test Guideline 405 (Rabbit, 72 h): Non irritating
 Dodecamethylcyclohexasiloxane OECD-Guideline 405 (Acute Eye Irritation/Corrosion) (Rabbit, 72 h): No eye irritation Not irritating
 Octamethylcyclotetrasiloxane OECD-Guideline 405 (Acute Eye Irritation/Corrosion) (Rabbit): Not irritating

Respiratory or Skin

Sensitization:

Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane LLNA (Local Lymph Node Assay), OECD Guideline 429 (LLNA) (Mouse): Non sensitizing.
 Dodecamethylcyclohexasiloxane Maximisation Test, OECD-Guideline 406 (Skin Sensitisation) (Guinea Pig): negative

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Octamethylcyclotetrasiloxane , OECD-Guideline 406 (Skin Sensitisation) (Guinea Pig)Not sensitizing

Germ Cell Mutagenicity

In vitro

Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane	Ames-Test (OECD-Guideline 471 (Genetic Toxicology: Salmonella typhimurium, Reverse Mutation Assay)): negative (not mutagenic) Mammalian cytogenicity test (Mouse Lymphoma Assay (OECD Guideline 476)): negative (not mutagenic) Chromosomal aberration (OECD 473): negative (not mutagenic)
Dodecamethylcyclohexasiloxane	Ames-Test (OECD-Guideline 471 (Genetic Toxicology: Salmonella typhimurium, Reverse Mutation Assay)): negative
Octamethylcyclotetrasiloxane	Ames-Test (OECD-Guideline 471 (Genetic Toxicology: Salmonella typhimurium, Reverse Mutation Assay)): negative (not mutagenic) Mouse Lymphoma Assay (OECD Guideline 476): negative (not mutagenic)

In vivo

Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane	(OECD-Guideline 474 (Genetic Toxicology: Micronucleus Test)) Inhalation (Rat, male and female)negative (not mutagenic) Vapor.
Dodecamethylcyclohexasiloxane	OECD-Guideline 474 (Genetic Toxicology: Micronucleus Test) (OECD-Guideline 474 (Genetic Toxicology: Micronucleus Test)) Intraperitoneal (Mouse, male and female): negative
Octamethylcyclotetrasiloxane	Chromosomal aberration (OECD-Guideline 474 (Genetic Toxicology: Micronucleus Test)) Inhalation (Rat, male and female): negative Dominant lethal assay (OECD 478) Oral (Rat, male and female): negative

Carcinogenicity

Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane	No data available.
Dodecamethylcyclohexasiloxane	No data available.
Octamethylcyclotetrasiloxane	No data available.

Reproductive toxicity

Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane	No data available.
Dodecamethylcyclohexasiloxane	No data available.
Octamethylcyclotetrasiloxane	No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane	No data available.
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Dodecamethylcyclohexas
iloxane No data available.
Octamethylcyclotetrasilox
ane No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Specified substance(s)

Decamethylcyclopentasil
oxane No data available.
Dodecamethylcyclohexas
iloxane No data available.
Octamethylcyclotetrasilox
ane No data available.

Aspiration Hazard

Product: No data available.

Specified substance(s)

Decamethylcyclopentasil
oxane No data available.
Dodecamethylcyclohexas
iloxane No data available.
Octamethylcyclotetrasilox
ane No data available.

Other effects: No data available.

SECTION 12: Ecological information

12.1 Toxicity

Acute toxicity

Fish

Product: No data available.

Specified substance(s)

Decamethylcyclopentasil
oxane LC50 (Oncorhynchus mykiss, 96 h): > 0,0016 mg/l (OECD-Guideline 204)
Dodecamethylcyclohexas
iloxane No data available.
Octamethylcyclotetrasilox
ane No data available.

Aquatic Invertebrates

Product: No data available.

Specified substance(s)

Decamethylcyclopentasil
oxane EC50 (Daphnia magna, 48 h): > 0,0029 mg/l (OECD Test Guideline 202)
Dodecamethylcyclohexas
iloxane No data available.
Octamethylcyclotetrasilox
ane No data available.

Chronic Toxicity

Fish

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Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane NOEC (Oncorhynchus mykiss, 90 d): $\geq 0,0014$ mg/l (OECD-Guideline 210)
 LOEC (Oncorhynchus mykiss, 90 d): $> 0,0014$ mg/l (OECD-Guideline 210)
 Dodecamethylcyclohexasiloxane NOEC (Pimephales promelas, 49 d): $0,0044$ mg/l
 Octamethylcyclotetrasiloxane No data available.

Aquatic Invertebrates

Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane NOEC (Daphnia magna, 21 d): $\geq 0,0015$ mg/l (OECD-Guideline 211)
 LOEC (Daphnia magna, 21 d): $> 0,0015$ mg/l
 Dodecamethylcyclohexasiloxane NOEC (Daphnia magna, 21 d): $0,0046$ mg/l
 EC50 (Sediment Invertebrate, 28 d): > 420 mg/l
 LOEC (Sediment Invertebrate, 28 d): ≥ 420 mg/l
 Octamethylcyclotetrasiloxane No data available.

Toxicity to Aquatic Plants

Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane EC50 (Algae (Pseudokirchneriella subcapitata), 96 h): $> 0,0012$ mg/l (OECD Test Guideline 201)
 NOEC : $\geq 0,0012$ mg/l
 EC10 : $> 0,0012$ mg/l
 Dodecamethylcyclohexasiloxane EC50 (Algae (Pseudokirchneriella subcapitata), 72 h): $> 0,002$ mg/l (OECD Test Guideline 201)
 NOEC (Algae (Pseudokirchneriella subcapitata), 72 h): $\geq 0,002$ mg/l (OECD Test Guideline 201)
 Octamethylcyclotetrasiloxane No data available.

12.2 Persistence and Degradability

Biodegradation

Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane activated sludge (adaptation not specified) (28 d, OECD Test Guideline 310): $0,14$ % The product is not readily biodegradable.
 Dodecamethylcyclohexasiloxane No data available.
 Octamethylcyclotetrasiloxane (29 d, 310 Ready Biodegradability - CO₂ in Sealed Vessels (Headspace Test)): $3,7$ % Persistent Not readily biodegradable.

BOD/COD Ratio

Product No data available.

Specified substance(s)

Decamethylcyclopentasiloxane No data available.
 Dodecamethylcyclohexasiloxane No data available.
 Octamethylcyclotetrasiloxane No data available.

12.3 Bioaccumulative potential

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Product: No data available.

Specified substance(s)

Decamethylcyclopentasiloxane	Fathead Minnow, Bioconcentration Factor (BCF): 7.060 (OECD Test Guideline 305)
Dodecamethylcyclohexasiloxane	No data available.
Octamethylcyclotetrasiloxane	Fathead Minnow, Bioconcentration Factor (BCF): 12,40

12.4 Mobility in soil: No data available.

Known or predicted distribution to environmental compartments

Decamethylcyclopentasiloxane	No data available.
Dodecamethylcyclohexasiloxane	No data available.
Octamethylcyclotetrasiloxane	No data available.

12.5 Results of PBT and vPvB assessment:

Decamethylcyclopentasiloxane	Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) vPvB: very persistent and very bioaccumulative substance.	Decamethylcyclopentasiloxane (D5) meets the current EU REACH Annex XIII criteria for vPvB and has been added to the candidate list for Substances of very high concern (SVHC)., <i>However our understanding of the available science is that D5 does not behave similarly to known PBT/vPvB substances. The silicones industries interpretation of the available data is that the weight of scientific evidence from field studies shows that D5 is not biomagnifying in aquatic and terrestrial food webs. D5 in air will degrade by naturally occurring reactions in the atmosphere. Any D5 in air that does not degrade by these reactions is not expected to deposit from the air to water, to land, or to living organisms.</i>
Dodecamethylcyclohexasiloxane	vPvB: very persistent and very bioaccumulative substance.	Dodecamethylcyclohexasiloxane (D6) meets the current EU REACH Annex XIII criteria for vPvB and has been added to the candidate list for Substances of very high concern (SVHC)., <i>However our understanding of the available science is that D6 does not behave similarly to known PBT/vPvB substances. The silicones industries interpretation of the available data is that the weight of scientific evidence from field studies shows that D6 is not biomagnifying in aquatic and terrestrial food webs. D6 in air will degrade by naturally occurring reactions in the atmosphere. Any D6 in air that does not degrade by these reactions is not expected to deposit from the air to water, to land, or to living organisms</i>

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Octamethylcyclotetrasiloxane	Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB)	Octamethylcyclotetrasiloxane (D4) meets the current EU REACH Annex XIII criteria for PBT and vPvB and has been added to the candidate list for Substances of very high concern (SVHC)., <i>However our understanding of the available science is that D4 does not behave similarly to known PBT/vPvB substances. The silicones industries interpretation of the available data is that the weight of scientific evidence from field studies shows that D4 is not biomagnifying in aquatic and terrestrial food webs. D4 in air will degrade by naturally occurring reactions in the atmosphere. Any D4 in air that does not degrade by these reactions is not expected to deposit from the air to water, to land, or to living organisms.</i>
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12.6 Other adverse effects: No data available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

- General information:** The generation of waste should be avoided or minimized wherever possible. Do not discharge into drains, water courses or onto the ground. See Section 8 for information on appropriate personal protective equipment.
- Disposal methods:** Can be incinerated when in compliance with local regulations.

SECTION 14: Transport information

- ADR**
Not regulated.
- ADN**
Not regulated.
- RID**
Not regulated.
- IMDG**
Not regulated.
- IATA**
Not regulated.

14.6 Special precautions for user: This product is not regarded as dangerous goods according to the national and international regulations on the transport of dangerous goods. Protect from moisture. Keep away from food, foodstuff, acids and bases. keep away from odour sensitive materials

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code:

Not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

EU Regulations

Regulation (EC) No. 2037/2000 Substances that deplete the ozone layer: none

Regulation (EC) No. 850/2004 on persistent organic pollutants: none

Regulation (EC) No. 649/2012 Import and export of dangerous chemicals: none

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorisation, as amended: none

EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC):

Chemical name	CAS-No.	Concentration
Decamethylcyclopentasiloxane	541-02-6	0 - <=0,2194%
Dodecamethylcyclohexasiloxane	540-97-6	0 - <=0,2002%
Octamethylcyclotetrasiloxane	556-67-2	0 - <=0,1048%

Regulation (EC) No. 1907/2006 Annex XVII Substances subject to restriction on marketing and use: none

Directive 2004/37/EC on the protection of workers from the risks related to exposure to carcinogens and mutagens at work.: none

Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breast feeding.: none

Directive 96/82/EC (Seveso III): on the control of major accident hazards involving dangerous substances: none

EU. Regulation No. 166/2006 PRTR (Pollutant Release and Transfer Registry), Annex II: Pollutants: none

Directive 98/24/EC on the protection of workers from the risks related to chemical agents at work:

Chemical name	CAS-No.	Concentration
Octamethylcyclotetrasiloxane	556-67-2	0,1 - 1,0%

15.2 Chemical safety assessment:

No Chemical Safety Assessment has been carried out.

Inventory Status

Australia AICS:	y (positive listing)	Remarks: None.
EU EINECS List:	y (positive listing)	Remarks: The formulation contains ELINCS substances.
Japan (ENCS) List:	y (positive listing)	Remarks: None.
China Inventory of Existing Chemical Substances:	y (positive listing)	Remarks: None.
Korea Existing Chemicals Inv. (KECI):	y (positive listing)	Remarks: None.
Canada DSL Inventory List:	y (positive listing)	Remarks: None.
Canada NDSL Inventory:	n (Negative listing)	Remarks: None.
Philippines PICCS:	y (positive listing)	Remarks: None.

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US TSCA Inventory:	y (positive listing)	Remarks: On TSCA Inventory
Taiwan Chemical Substance Inventory:	y (positive listing)	Remarks: None.

SECTION 16: Other information

Revision Information: Not relevant.

Key literature references and sources for data: No data available.

Wording of the H-statements in section 2 and 3

H226	Flammable liquid and vapor.
H361f	Suspected of damaging fertility.
H411	Toxic to aquatic life with long lasting effects.

Training information: No data available.

Issue Date: 12.08.2018

Disclaimer:

Notice to reader

Unless otherwise specified in section 1.2, Momentive Products are intended for industrial application only.

They are not intended for specific medical applications, neither for long-lasting (> 30 days) implantation into the human body, injected or directly ingested, nor for the manufacture of multiple usable contraceptives.

Further Information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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