

ECC3011

Solvent-Free Conformal Coating

ECC3011 is a one-component, low viscosity silicone conformal coating material that cures on exposure to atmospheric moisture to form a flexible elastomer protective coating. ECC3011 conformal coating cures quickly in ambient conditions without the need for curing equipment, and can achieve faster tack-free time with exposure to mild heat. ECC3011 conformal coating can help reduce the potential for corrosion of electronic components, and under certain test conditions* has been found to surpass other polymers such as acrylics, polyurethane, polyolefin and other silicone polymers in corrosion prevention.

Key Features and Typical Benefits

- Fast tack-free time
- Solvent-free formulation (100% solid content)
- Contains UV indicator for ease in inspection under black light
- Continuous operating temperature range of -40 ~ 150 °C
- Flame retardant: UL94V-0 certified (File No. E135148)
- Meets IEC60068-2-52 Severity 5 standard for Salt Spray performance
- Meets IEC60068-2-60 Method 4 standard for Mixed Gas Corrosion performance
- Meets IPC-CC-830B / MIL-I-46058C standard for Appearance, Fluorescence, Thickness, Flexibility, Dielectric Withstanding Voltage, Moisture and Insulation Resistance, Thermal Shock, Temperature and Humidity Aging.

Typical Physical Properties

(JIS K 6249)

Property	Unit	Value
Uncured Properties		
Appearance		Translucent
Viscosity (23 °C)	mPa·s	110
Tack-free time ⁽¹⁾ (23 °C, 50%RH)	min	3
Cure Time ⁽²⁾ (23 °C, 50%RH)	min	10
Cure Time ⁽²⁾ (60 °C, 15% RH)	min	2

Typical Physical Properties, continued

<u>Property</u>	<u>Unit</u>	<u>Value</u>
Cured Properties (3 days at 23 °C, 50%RH)		
Appearance		Translucent, elastomer
Density	g/cm ³	0.99
Hardness (Type A)		35
Volume Resistivity	MΩ·m {Ω·cm}	1 x 10 ⁷ {1 x 10 ¹⁵ }
Dielectric Strength	kV/mm	20
Dielectric Constant (60Hz)		2.78
Dielectric Loss (60Hz)		0.001

Typical properties are average data and not to be used as or to develop specifications.

⁽¹⁾Thickness:100μm ⁽²⁾Thickness: 100μm, 180 °peel

Potential Applications

- Conformal coating of electrical and electronic parts
- Moisture-proof coating of circuit boards
- Thin section potting of electrical and electronic parts

General Considerations For Use

- Substrate surface should be thoroughly cleaned with a suitable solvent such as alcohol, xylene methyl ethyl ketone (MEK) etc.
- Wear eye protection and protective gloves as required while handling.
- Adequate ventilation must be maintained in the work area at all times.

Currently Available Packaging

- 1kg can in case of 10
- 18kg pail
- 18kg bladder pack

* Based upon comparative tests performed by or contracted by Momentive and conducted in 2016 according to IEC standards for salt spray and mixed gas corrosion tests, using a sample of select non-Momentive competitive product offerings.

Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

Product Safety, Handling and Storage

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at www.momentive.com or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

Contact Information

For product prices, availability, or order placement, contact our customer service at Momentive.com/CustomerService/

For literature and technical assistance, visit our website at: www.momentive.com

DISCLAIMER:

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER’S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN.

Each user bears full responsibility for making its own determination as to the suitability of Supplier’s materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier’s products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier’s standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as

a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.