

RTV 615

SAFETY DATA SHEET

1. Identification

Product identifier: RTV 615

Other means of identification

Synonyms: SILICONE POTTING COMPOUND

Recommended use and restriction on use

Recommended use: Silicone Elastomer

Restrictions on use: Not known.

Manufacturer/Importer/Distributor Information : Momentive Performance Materials LLC
260 Hudson River Road
Waterford NY 12188

Contact person : commercial.services@momentive.com

Telephone : General information
+1-800-295-2392

Emergency telephone number
Supplier : CHEMTREC
1-800-424-9300

2. Hazard(s) identification

Hazard Classification

Health Hazards

Toxic to reproduction

Category 2

Unknown toxicity - Health

Acute toxicity, oral	0 %
Acute toxicity, dermal	0 %
Acute toxicity, inhalation, vapor	0 %
Acute toxicity, inhalation, dust or mist	0 %

Label Elements

Hazard Symbol:

RTV 615



Signal Word: Warning

Hazard Statement: H361; Suspected of damaging fertility or the unborn child.

Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.

Response: IF exposed or concerned: Get medical advice/attention.

Storage: Store locked up.

Disposal: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Other hazards which do not result in GHS classification: None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	CAS number	Content in percent (%)*	Notes
Octamethylcyclotetrasiloxane	556-67-2	0.1 - <1%	# This substance has workplace exposure limit(s).

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Ingestion: If swallowed, do NOT induce vomiting. Give a glass of water. Do not give victim anything to drink if he is unconscious. Get medical attention.

Inhalation: Move the exposed person to fresh air at once. Provide fresh air, warmth and rest, preferably in comfortable upright sitting position. Get medical attention if symptoms persist.

Skin Contact: Wash with soap and water. Get medical attention if symptoms persist.

RTV 615

Eye contact: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Most important symptoms/effects, acute and delayed

Symptoms: No data available.

Hazards: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Treatment is symptomatic and supportive.

5. Fire-fighting measures

General Fire Hazards: Use standard firefighting procedures and consider the hazards of other involved materials.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: All standard extinguishing agents are suitable.

Unsuitable extinguishing media: Avoid water in straight hose stream; will scatter and spread fire.

Specific hazards arising from the chemical: No data available.

Special protective equipment and precautions for firefighters

Special fire fighting procedures: No data available.

Special protective equipment for fire-fighters: Firefighters must wear NIOSH/MSHA approved positive pressure self-contained breathing apparatus with full face mask and full protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Keep container closed. Avoid contact with eyes, skin, and clothing. Keep out of reach of children. See Section 8 of the SDS for Personal Protective Equipment.

Methods and material for containment and cleaning up: Wipe, scrape or soak up in an inert material and put in a container for disposal. Wash walking surfaces with detergent and water to reduce slipping hazard. Wear proper protective equipment as specified in the protective equipment section.

RTV 615

7. Handling and storage

Precautions for safe handling: Sensitivity to static discharge is not expected. Wear appropriate personal protective equipment.

Conditions for safe storage, including any incompatibilities: Keep container closed.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
Octamethylcyclotetrasiloxane	TWA	5 ppm	
Octamethylcyclotetrasiloxane - Vapor.	ST ESL	1,000 µg/m ³	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (11 2016)
	AN ESL	100 µg/m ³	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (11 2016)
Octamethylcyclotetrasiloxane	TWA	10 ppm	US. OARS. WEELs Workplace Environmental Exposure Level Guide (2014)

Appropriate Engineering Controls Eye washes and showers for emergency use.

Individual protection measures, such as personal protective equipment

General information: Ventilation and other forms of engineering controls are preferred for controlling exposures. Respiratory protection may be needed for non-routine or emergency situations.

Eye/face protection: Safety glasses with side shields

Skin Protection

Hand Protection: Chemical resistant gloves

Other: Wear suitable protective clothing and eye/face protection.

Respiratory Protection: If exposure limits are exceeded or respiratory irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Supplied air respirators may be required for non-routine or emergency situations. Respiratory protection must be provided in accordance with OSHA regulations (see 29CFR 1910.134).

Hygiene measures: Avoid contact with eyes, skin, and clothing. Wear suitable gloves and eye/face protection.

RTV 615

9. Physical and chemical properties

Appearance

Physical state:	liquid
Form:	liquid
Color:	Colorless
Odor:	Faint
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	Not applicable
Initial boiling point and boiling range:	> 260 °C
Flash Point:	> 121 °C
Evaporation rate:	< 1
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Heat of combustion:	No data available.
Vapor pressure:	Negligible
Vapor density:	1.0
Density:	ca. 0.99 g/cm ³
Relative density:	ca. 0.99
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	Soluble in toluene
Partition coefficient (n-octanol/water) Log Pow:	No data available.
Auto-ignition temperature:	Not applicable
Decomposition temperature:	Material is stable under normal conditions.
SADT:	No data available.
Viscosity, dynamic:	No data available.
Viscosity, kinematic:	No data available.
VOC:	137 g/l ;

10. Stability and reactivity

Reactivity: No dangerous reaction if used as recommended.

RTV 615

Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	Hazardous polymerisation does not occur.
Conditions to avoid:	None known.
Incompatible Materials:	Strong Acids, Strong Bases Oxidizing agents.
Hazardous Decomposition Products:	Carbon Monoxide. Carbon dioxide Silicon dioxide. Measurements at temperatures above 150°C in presence of air (oxygen) have shown that small amounts of formaldehyde are formed due to oxidative degradation.

11. Toxicological information

Information on likely routes of exposure

Ingestion:	No data available.
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion:	No data available.
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Octamethylcyclotetrasiloxane LD 50 (Rat): 4,800 mg/kg

Dermal

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Octamethylcyclotetrasiloxane LD 50 (Rat): > 2,400 mg/kg

Inhalation

RTV 615

Product: Not classified for acute toxicity based on available data.

Specified substance(s):
Octamethylcyclotetrasiloxane LC50 (Rat): 36 mg/l

Repeated dose toxicity
Product: No data available.

Skin Corrosion/Irritation
Product: No data available.

Serious Eye Damage/Eye Irritation
Product: No data available.

Respiratory or Skin Sensitization
Product: No data available.

Carcinogenicity
Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:
No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):
No carcinogenic components identified

RTV 615

Germ Cell Mutagenicity

In vitro

Product: No data available.

Specified substance(s):

Octamethylcyclotetrasiloxane
Ames-Test (OECD-Guideline 471 (Genetic Toxicology: Salmonella typhimurium, Reverse Mutation Assay)): negative (not mutagenic)
Mouse Lymphoma Assay (OECD Guideline 476): negative (not mutagenic)

In vivo

Product: No data available.

Specified substance(s):

Octamethylcyclotetrasiloxane
Chromosomal aberration (OECD-Guideline 474 (Genetic Toxicology: Micronucleus Test)) Inhalation (Rat, male and female): negative

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects:

No data available.

Specified substance(s):

RTV 615

Octamethylcyclotetrasiloxane

Octamethylcyclotetrasiloxane (D4) Ingestion: Rodents given large doses via oral gavage of Octamethylcyclotetrasiloxane (1600mg/kg/day, 14 days), developed increased liver weights relative to unexposed control animals due to hepatocellular hyperplasia (increased number of liver cells which appear normal) as well as hypertrophy (increased cell size). Inhalation: In inhalation studies, laboratory rodents exposed to Octamethylcyclotetrasiloxane (300 ppm five days/week, 90 days) developed increased liver weights in female animals relative to unexposed control animals. When the exposure was stopped, liver weights returned to normal. Microscopic examination of the liver cells did not show any evidence of pathology. This response in rats, which does not affect the animal's health, is well-documented and widely recognized. It is related to an increase of liver enzymes that metabolize and eliminate a material from the body. The increased liver weight reverses even while the D4 exposure continues. The finding is not adverse, but is considered a natural adaptive change in rats, and does not represent a hazard to humans. Inhalation studies utilizing laboratory rabbits and guinea pigs showed no effects on liver weights. Inhalation exposures typical of industrial usage (5-10 ppm) showed no toxic effects in rodents. Range finding reproductive studies were conducted (whole body inhalation, 70 days prior to mating, through mating, gestation and lactation), with D4. Rats were exposed to 70 and 700 ppm. In the 700 ppm group, there was a statistically significant reduction in mean litter size and in implantation sites. No D4 related clinical signs were observed in the pups and no exposure related pathological findings were found. A two-year, combined chronic/carcinogenicity study, during which rats were exposed to D4 by inhalation, data showed a statistically significant increase in a benign uterine tumor in female rats exposed at the highest level--a level much higher than the low levels that consumers or workers may encounter. An expert panel of independent scientists who have reviewed the results of this research concur that the finding seen in the two-year study occurred through a biological pathway that is specific to the rat and is not relevant to humans. Therefore, this observed effect does not indicate a potential health hazard to humans. In developmental toxicity studies, rats and rabbits were exposed to D4 at concentrations up to 700 ppm and 500 ppm, respectively. No teratogenic effects (birth defects) were observed in either study.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Chronic hazards to the aquatic environment:

RTV 615

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Toxicity to Aquatic Plants
Product: No data available.

Persistence and Degradability

Biodegradation
Product: No data available.

Specified substance(s):
Octamethylcyclotetrasiloxane 3.7 % (29 d, 310 Ready Biodegradability - CO₂ in Sealed Vessels (Headspace Test)) Not readily biodegradable.

BOD/COD Ratio
Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)
Product: No data available.

Specified substance(s):
Octamethylcyclotetrasiloxane Fathead Minnow, Bioconcentration Factor (BCF): 12.40

Partition Coefficient n-octanol / water (log K_{ow})
Product: No data available.

Mobility in soil: No data available.

Known or predicted distribution to environmental compartments
Octamethylcyclotetrasiloxane No data available.

Other adverse effects: No data available.

13. Disposal considerations

General information: The generation of waste should be avoided or minimized wherever possible. See Section 8 for information on appropriate personal protective equipment. Do not discharge into drains, water courses or onto the ground.

RTV 615

Disposal instructions: Disposal should be made in accordance with federal, state and local regulations.

Contaminated Packaging: Dispose of as unused product.

14. Transport information

DOT

Not regulated.

IMDG

Not regulated.

IATA

Not regulated.

Special precautions for user: This product is not regarded as dangerous goods according to the national and international regulations on the transport of dangerous goods.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Toxic to reproduction

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

SARA 304 Emergency Release Notification

None present or none present in regulated quantities.

RTV 615

SARA 311/312 Hazardous Chemical

<u>Chemical Identity</u>	<u>Threshold Planning Quantity</u>
Octamethylcyclotetrasiloxane	10000 lbs

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65



WARNING

Cancer and Reproductive Harm - www.P65Warnings.ca.gov

US. New Jersey Worker and Community Right-to-Know Act

Chemical Identity

polyvinylsiloxane
Polyalkylalkenylsiloxane
Octamethylcyclotetrasiloxane
Decamethylcyclopentasiloxane
Dodecamethylcyclohexasiloxane

US. Massachusetts RTK - Substance List

US. Pennsylvania RTK - Hazardous Substances

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

RTV 615

Inventory Status:

Australia AICS:	On or in compliance with the inventory	Remarks: None.
Canada DSL Inventory List:	On or in compliance with the inventory	Remarks: None.
EINECS, ELINCS or NLP:	On or in compliance with the inventory	Remarks: None.
Japan (ENCS) List:	On or in compliance with the inventory	Remarks: None.
China Inv. Existing Chemical Substances:	On or in compliance with the inventory	Remarks: None.
Korea Existing Chemicals Inv. (KECI):	On or in compliance with the inventory	Remarks: None.
Canada NDSL Inventory:	Not in compliance with the inventory.	Remarks: None.
Philippines PICCS:	On or in compliance with the inventory	Remarks: None.
US TSCA Inventory:	On or in compliance with the inventory	Remarks: None.
New Zealand Inventory of Chemicals:	On or in compliance with the inventory	Remarks: None.
Taiwan Chemical Substance Inventory:	On or in compliance with the inventory	Remarks: None.
REACH:	If purchased from Momentive Performance Materials GmbH in Leverkusen, Germany, all substances in this product have been registered by Momentive Performance Materials GmbH or upstream in our supply chain or are exempt from registration under Regulation (EC) No 1907/2006 (REACH). For polymers, this includes the constituent monomers and other reactants.	Remarks: None.

16. Other information, including date of preparation or last revision

HMIS Hazard ID

Health	*	0
Flammability		1
Physical Hazards		0
PERSONAL PROTECTION		

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

RTV 615

Issue Date: 11/23/2018
Revision Date: No data available.
Version #: 2.0
Further Information: No data available.
Disclaimer:

Notice to reader

Unless otherwise specified in section 1, Momentive products are intended for use in the manufacture and/or formulation of products and are not intended for direct consumer use. These products are not intended for long-lasting (> 30 days) implantation, injection or direct ingestion into the human body, nor for use in the manufacture of multiple use contraceptives. Keep out of the reach of children.

Further Information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

®,*, and TM indicate trademarks owned by or licensed to Momentive.